



Package: 2.5 Liter

Issue Date: August 26, 2009

Revision: Rev. A

UN Cert #+CC6166

NO. / CASE	LIST OF COMPONENTS	Reference	SPEC / PART
(1) or (4) or (6)	Menshen 45 mm tamper evident cap with Teflon liner	Figures Below	8195573
(1) or (4) or (6)	2.5 Liter Bottle with 45 mm neck finish		
(1)	275# Doublewall, B/C flute, RSC Carton	Figures Below	730201
(1) Roll	2" Clear Pressure Sensitive Tape (Scotch 3M Packaging Tape)	Figures Below	
Adhesive	3M "Jet Melt" Hot Melt Adhesive	Figures Below	

PACKAGING CONFIGURATIONS:

Case Sealing Method

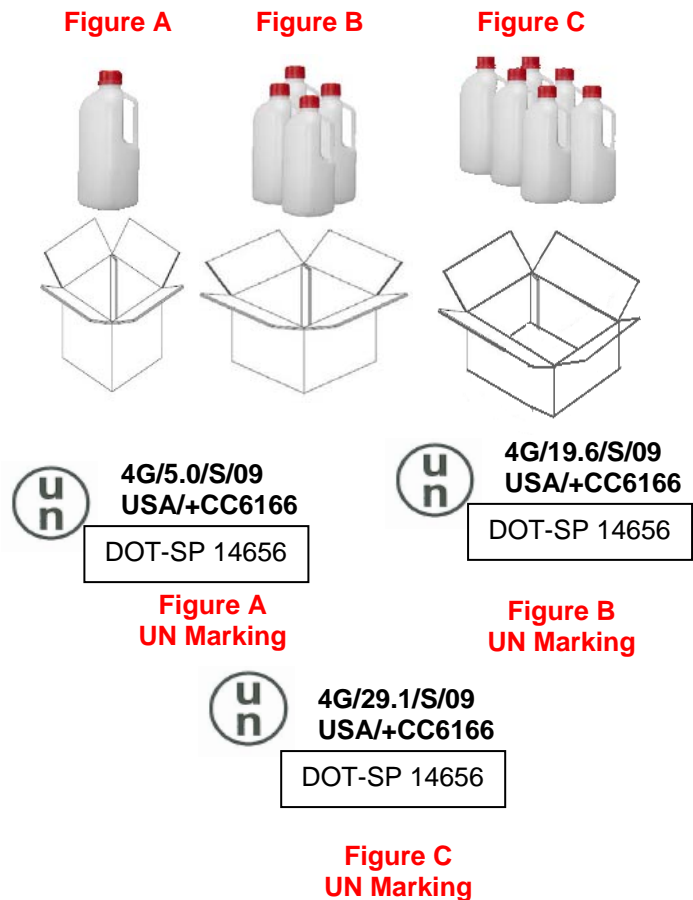
Configuration : One, Four or Six 2.5L Bottles/reshipper carton

Top: 2" Clear Pressure Sensitive Tape
Bottom: Can be Glued or taped

ASSEMBLY INSTRUCTIONS:

Note: Refer to component list above. Examine all parts for defects. Once you have determined that this packaging is free from defects then follow these instructions for package assembly.

1. Apply the threaded closure with an application torque in the range of 35 to 50 in/lbs using an appropriate closing tool.
2. Place bottles into a pre assembled box with the bottle closures facing upward
3. Fold the minor top flaps in first. Next fold the major top flaps.
4. Tape the top flaps closed with 2" clear pressure sensitive tape. Center the tape over the middle seam formed by the flaps being folded together. The length of the tape should be such that there is a 2" extension on each end.
5. Apply product labels and DOT hazard warning labels as required by work order instructions. Do not cover up any UN markings or DOT Hazard labels with tape.



Comply with requirements of DOT-SP-14656 when shipping finished Nitric Acid Package.