



Package: 150 gram bottle Issue Date: July 1, 2009 Revision: New UN Cert #+CC6016
4 x 150 gram Plastic Bottle Packaging

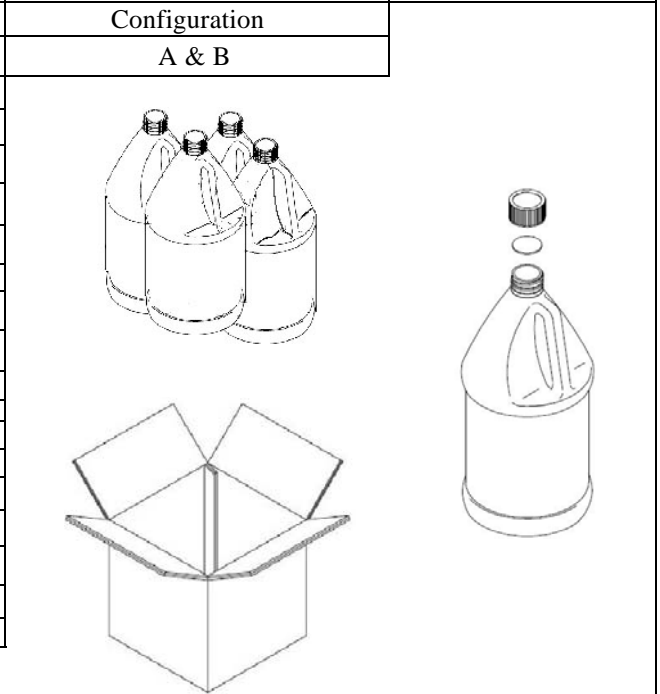
NO. / CASE	LIST OF COMPONENTS	CONFIGURATION	SPEC / PART #
4	Rexam 38-439 A Stock Acid Closures with Foam Liner	A & B	IM-317-4937
4	150 gram Bottles with 38-43 neck and finish	A & B	
(1)	Regular Slotted Corrugated Container, Pre-assembled	A & B	
(1) Roll	2" Clear Pressure Sensitive Tape (Scotch 3M Packaging Tape)	A & B	
Adhesive	SETCO Waterproof Thermoset Adhesive System	A & B	

PACKAGING CONFIGURATIONS:	Case Sealing Method
Configuration A: 4 X 150 gram Bottles	Top: 2" Clear Pressure Sensitive Tape Bottom: Glued
Configuration B: 4 X 150 gram Bottles	Top: 2" Clear Pressure Sensitive Tape Bottom: 2" Clear Pressure Sensitive Tape

ASSEMBLY INSTRUCTIONS:

Note: Refer to component list above. Examine all parts for defects. Once you have determined that this packaging is free from defects then follow these instructions for package assembly.

1. Apply the threaded closure with an application torque in the range of 35 to 50 in/lbs using an appropriate closing tool.
2. Place four (4) bottles into the preassembled box with the bottle closures facing upward, in a 2 x 2 configuration.
3. Fold the minor top flaps (A) in first. Next fold the major top flaps (B).
4. Tape the top flaps closed with 2" clear pressure sensitive tape. Center the tape over the middle seam formed by the flaps being folded together. The length of the tape should be such that there is a 2" extension on each end.
5. Apply product labels and DOT hazard warning labels as required by work order instructions. Do not cover up any UN markings with tape or labels.



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