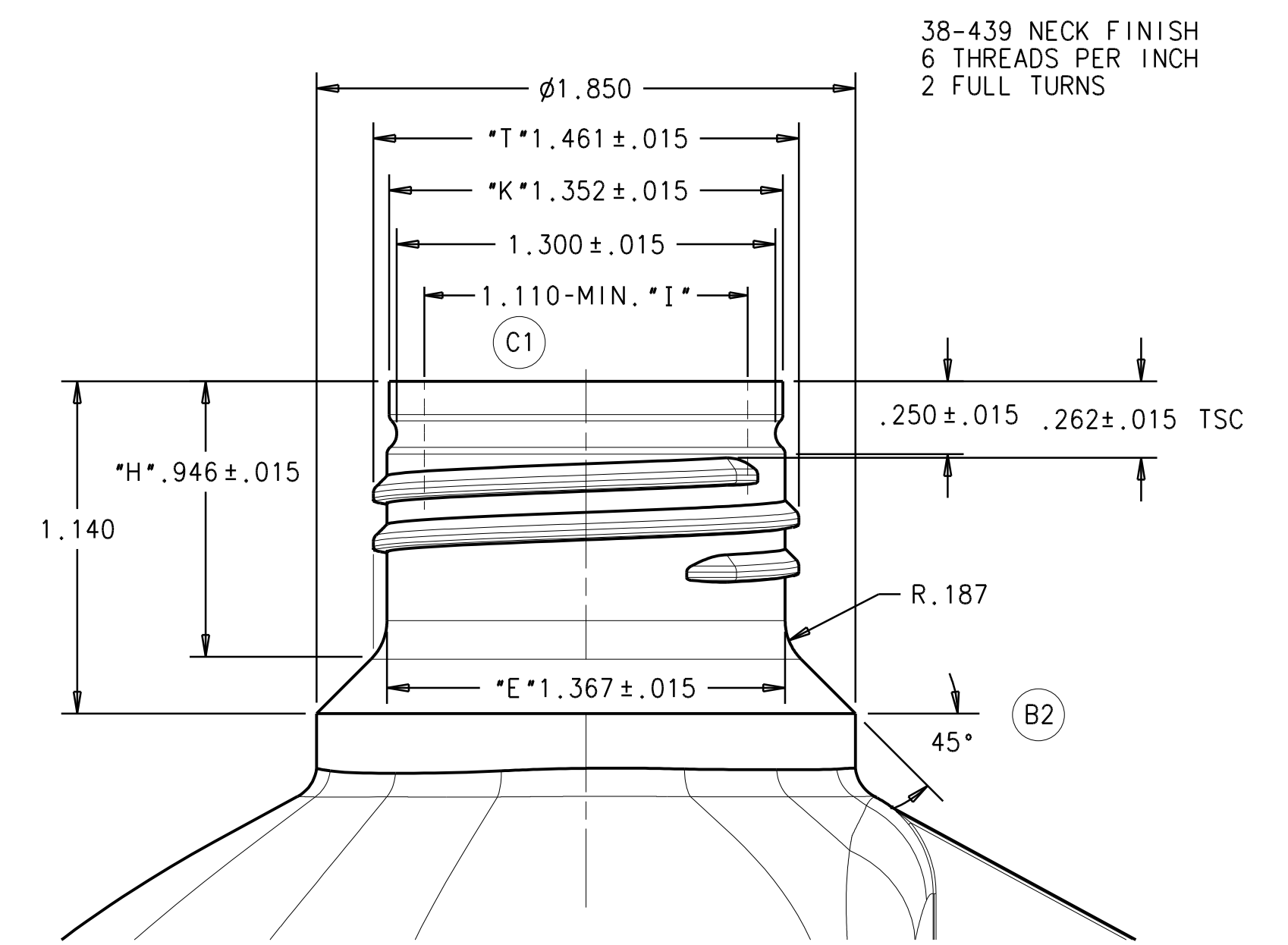
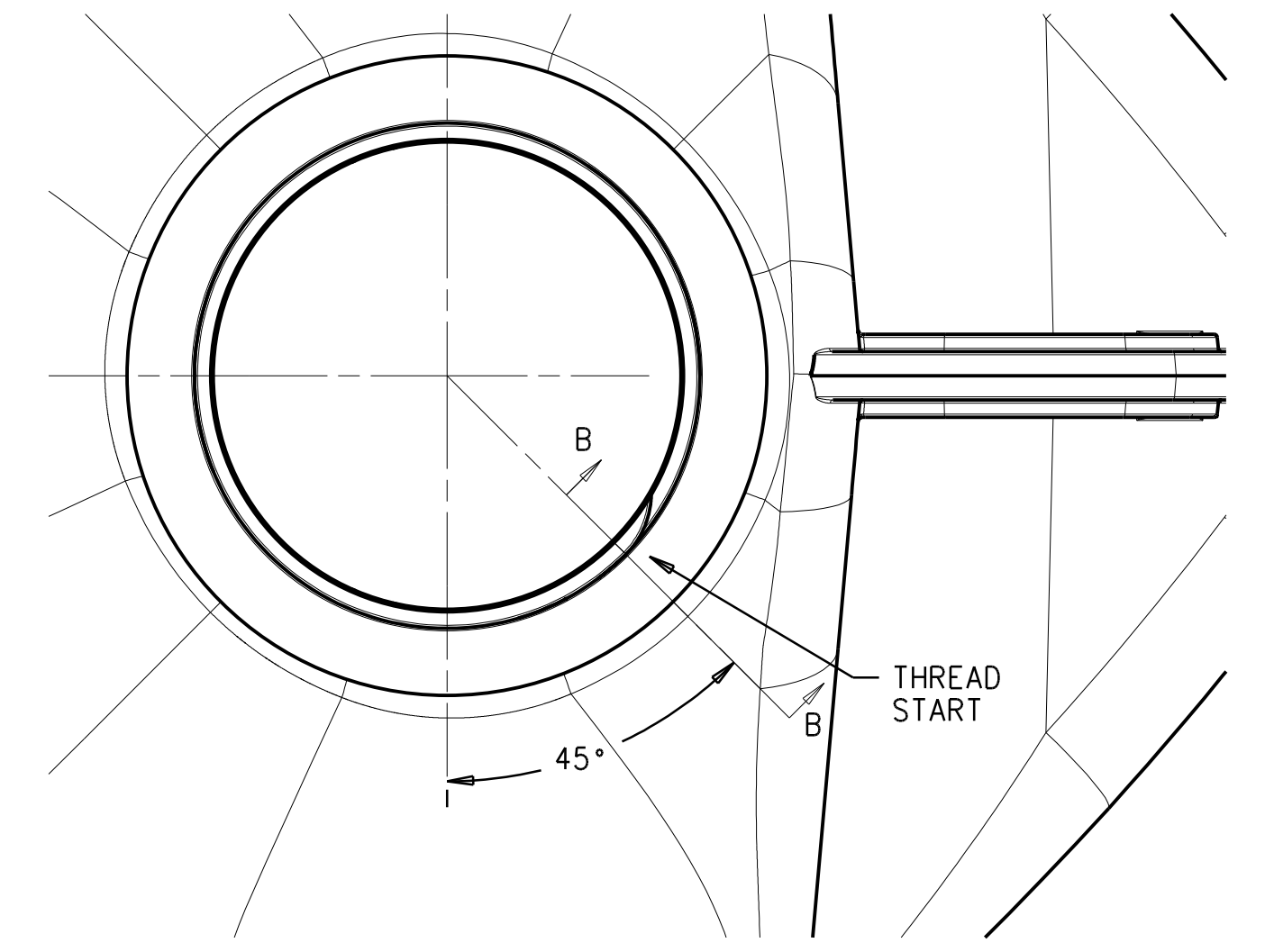
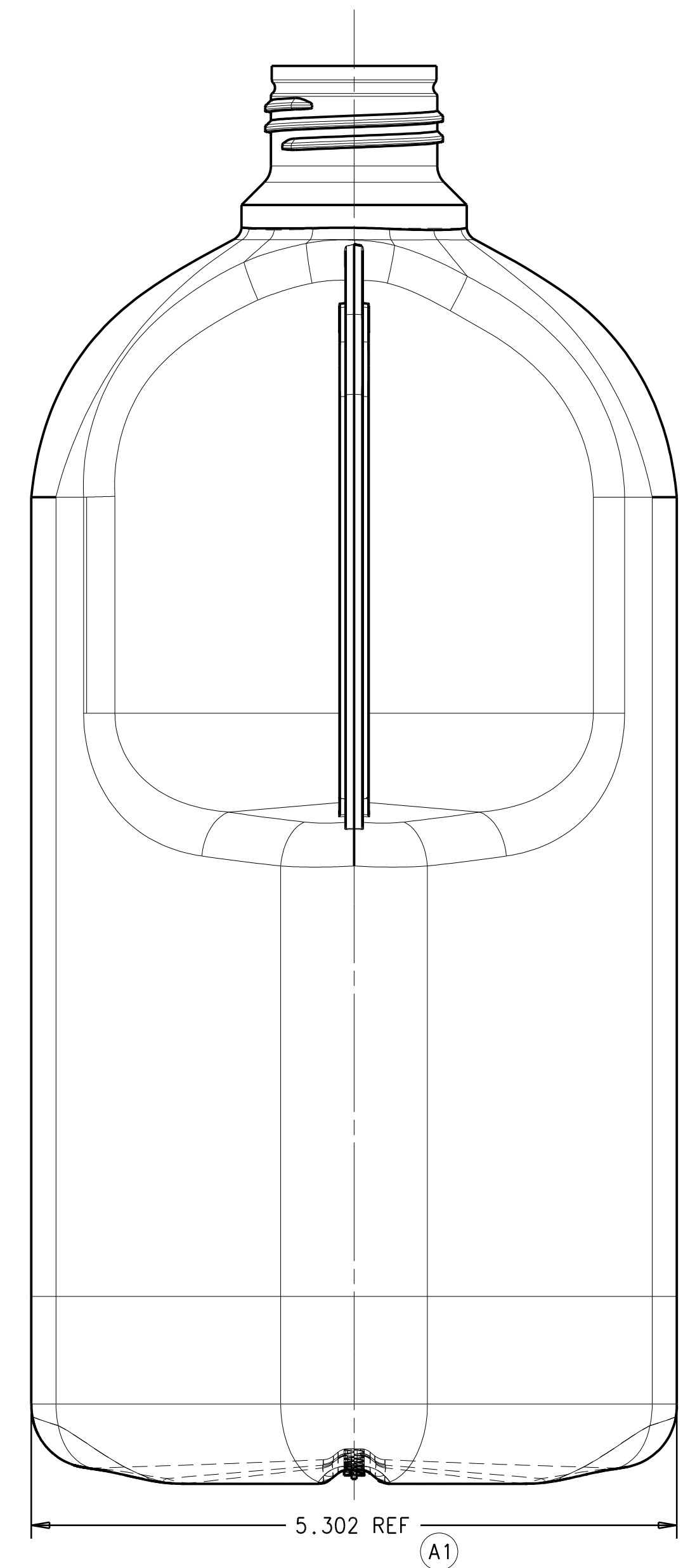
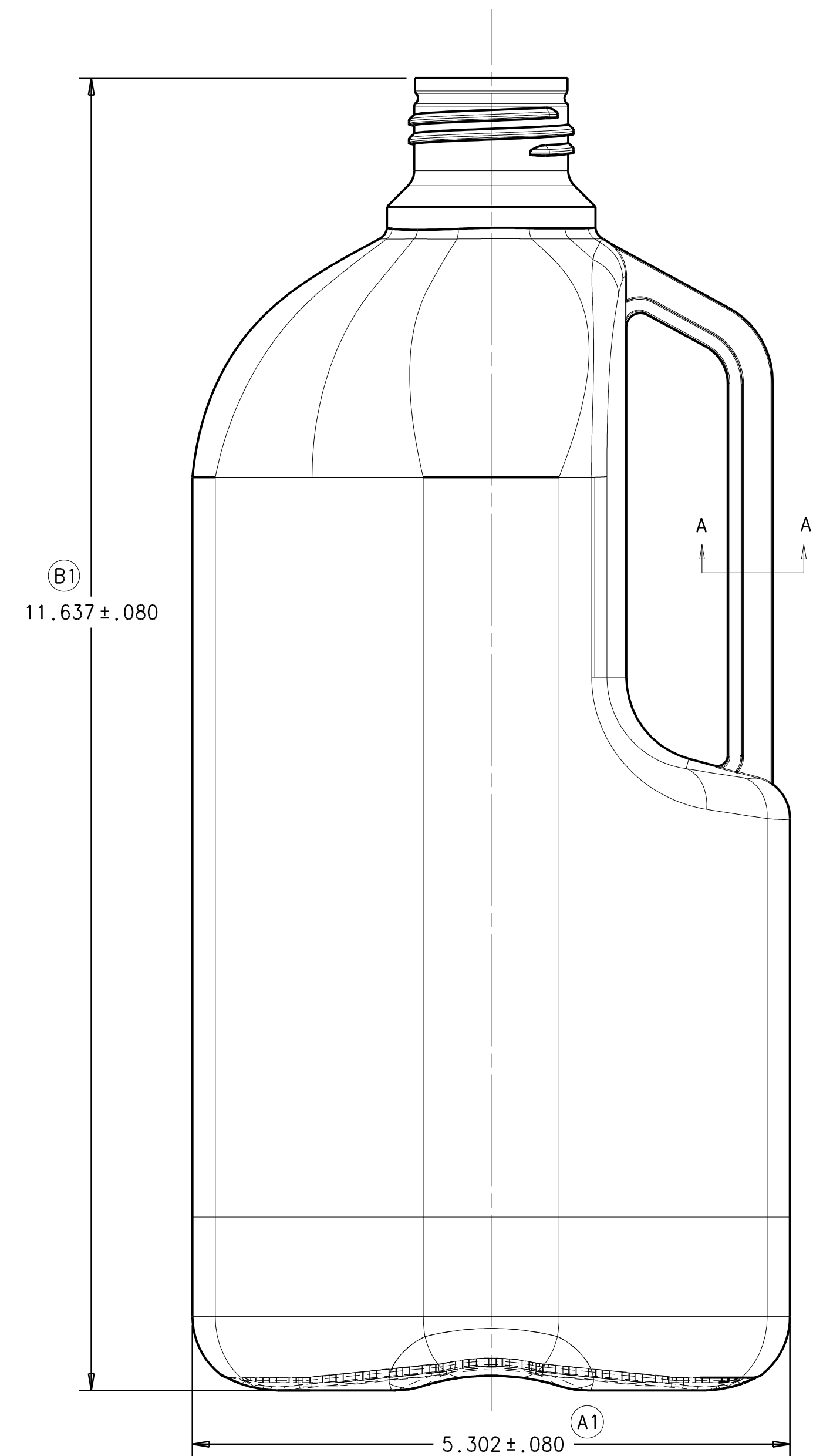
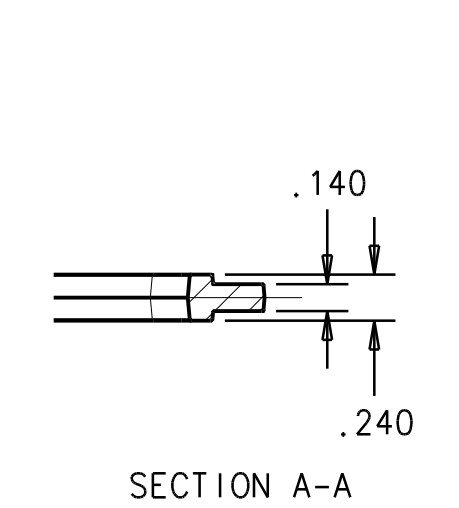
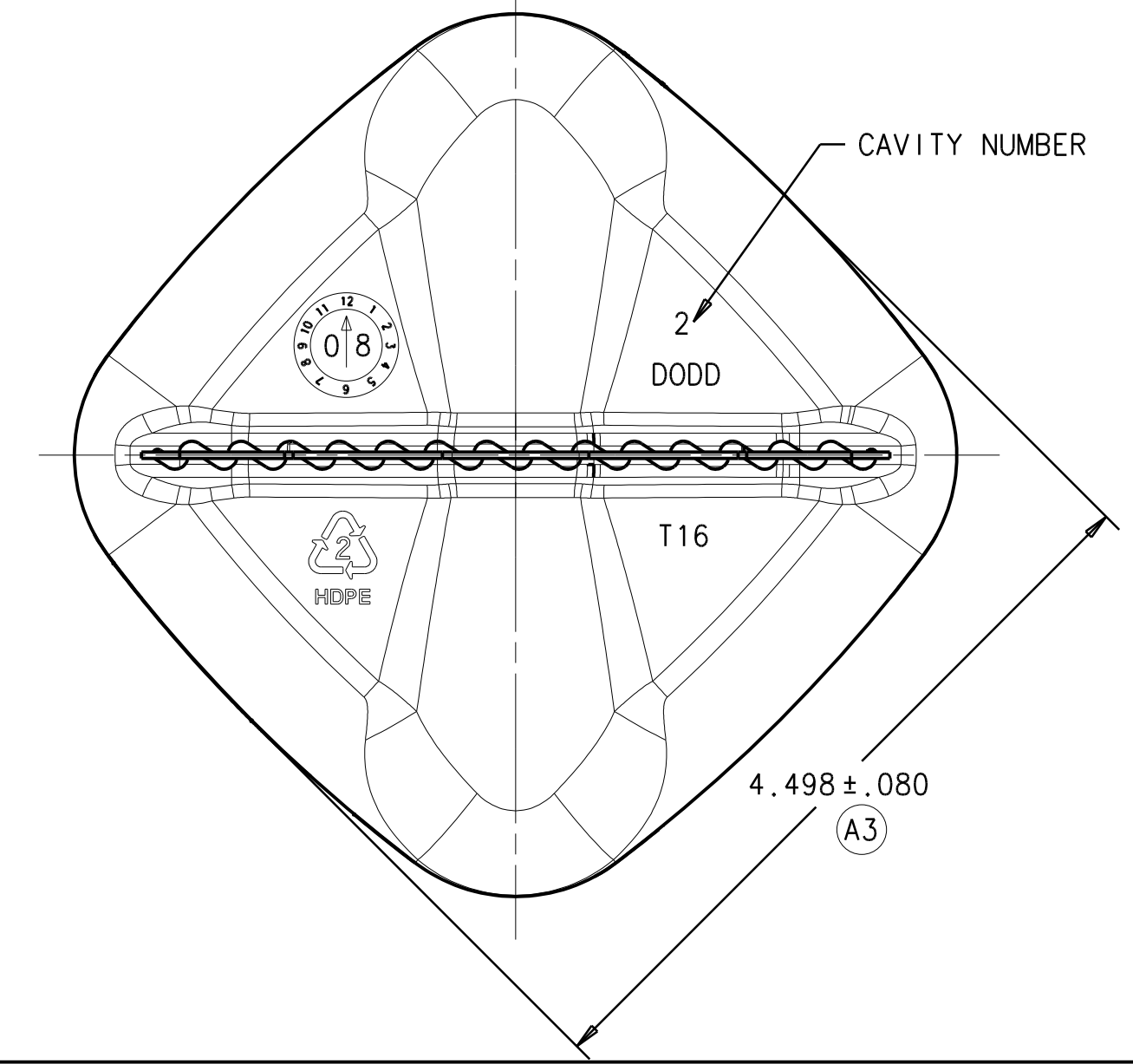


LET	PER	REVISION	BY	DATE
A1		WAS 5.307	WRA	11-20-08
A2		WAS 2.5 LITERS	WRA	11-20-08
A3		WAS 4.502	WRA	11-20-08
B1		WAS 11.909	WRA	11-24-08
B2		TAMPER EVIDENT BEAD REMOVED	WRA	11-24-08
B3		WAS 2476 CCC	WRA	11-24-08
C1		MIN. *I* DIMENSION ADDED	J.A.	12-10-08

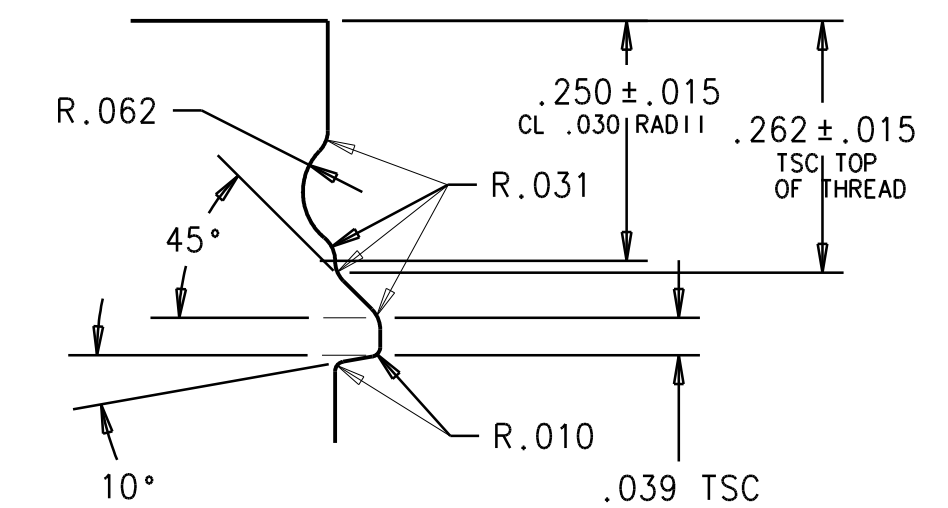


38-439 NECK FINISH
6 THREADS PER INCH
2 FULL TURNS

NECK FINISH DETAIL
SCALE 2/1



SECTION A-A



SECTION B-B
SCALE 5/1

- NOTES:
- 1) MATERIAL- PPO RESIN, NATURAL
 - 2) WEIGHT- 208±8 GRAMS
 - 3) OVERFLOW CAPACITY 2462 ±24 CC (A2)(B3)

NOTE: THIS IS A PRELIMINARY PRODUCT DRAWING.
SPECIFICATIONS ARE SUBJECT TO CHANGE.

ALL NECK FINISH DIAMETER DIMENSIONS ARE THE AVERAGE OF TWO MEASUREMENTS TAKEN ACROSS THE MAJOR AND MINOR AXIS. THE LIMITS OF OVALITY ARE (.036)

REFERENCE	THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION AND MAY NOT BE DISCLOSED TO OTHERS OR USED FOR MANUFACTURING PURPOSES WITHOUT WRITTEN PERMISSION FROM SECO.	DESIGNED BY	WRA	DATE	11-11-08	 A SUBSIDIARY OF PLASTICORP CORPORATION
		DRAWN BY	WRA	DATE	11-11-08	
		MATERIAL	HDPE	WEIGHT	208 ±8 GMS.	ENG. NO. T16-1 DRAWING NO. D08-045 REV. C WORKS WITH: SCALE FULL AND NOTED
		DIMENSIONS ARE IN INCHES UNLESS SPECIFIED		OVERFLOW CAPACITY	2462 ±24 CC.	
		TOLERANCES UNLESS SPECIFIED		NECK FINISH	38-439 CUSTOM	
		SIZE 1 DR 1 3 ± FINC. ±		ANGLES ±	1°	
EWR xxx						